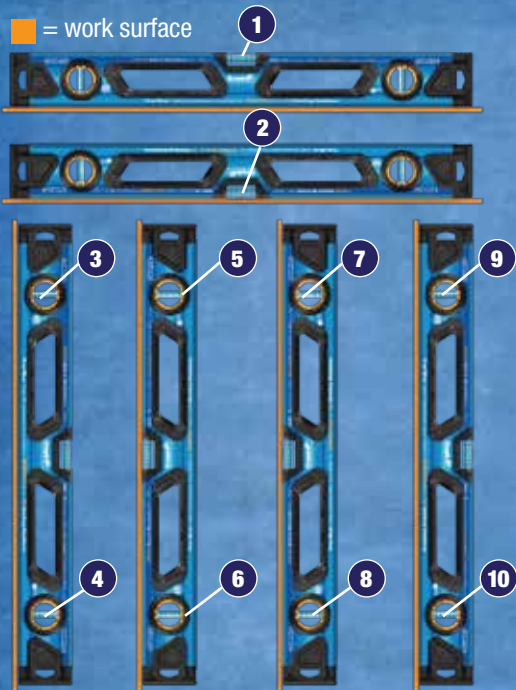


## The 10 Working Postions of a Level

True Blue® levels guarantee an accuracy of **0.0005"/in.** in all working positions.



- 1 LEVEL IS HORIZONTAL**  
Center/top read vial facing up and logo facing user
- 2 LEVEL IS HORIZONTAL**  
Center/top read vial facing down and logo facing away from user
- 3 LEVEL IS VERTICAL**  
Read top plumb vial with top read vial facing away from work piece and logo facing user
- 4 LEVEL IS VERTICAL**  
Read bottom plumb vial with top read vial facing away from work piece and logo facing user
- 5 LEVEL IS VERTICAL**  
Read top plumb vial with top read vial facing toward work piece and logo facing away from user
- 6 LEVEL IS VERTICAL**  
Read bottom plumb vial with top read vial facing toward work piece/logo facing away from user
- 7 LEVEL IS VERTICAL**  
Read top plumb vial with top read vial facing toward work piece and logo facing user
- 8 LEVEL IS VERTICAL**  
Read bottom plumb vial with top read vial facing toward work piece and logo facing user
- 9 LEVEL IS VERTICAL**  
Read top plumb vial with top read vial facing away from work piece and logo facing away from user
- 10 LEVEL IS VERTICAL**  
Read bottom plumb vial with top read vial facing away from work piece and logo facing away from user

### True Blue™ Vials with Advanced Concentric Molding™

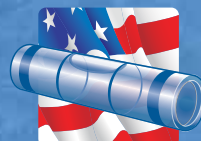
These vials are guaranteed 360° accuracy within **0.0005"** in all level & plumb working positions. Patented blue vial bands create a more defined, highlighted bubble, making it easier to read even in low light conditions.

Solid Block True Blue™ acrylic vials won't break, fog or leak and are 400% stronger than standard vials, making them the most accurate vials on earth.

### Empire True Blue™ Lifetime Warranty

Our code of honor – an unflinching standard for those who put their trust and tool investment dollars to work with Empire. True Blue™ Levels are warranted to be free from imperfections in materials and workmanship for a lifetime of use. If you have a problem with your True Blue™ Level, Empire will replace it with a new one\*.

\*Bent frame voids warranty



Vials Made in USA



929 Empire Drive | Mukwonago, WI 53149 | 800.558.0722

[www.empirelevel.com](http://www.empirelevel.com)



the evolution



the

0.0005"





# the True Blue evolution



**EVS Pro™**  
Empire Viewing System enables fast, focused, accurate readings.



**eLock™ Center Vial System**  
Referenced off of the top edge and mechanically locked in place with two, fine-thread fasteners and our proprietary two-part epoxy to ensure the vial will not pop out of place under stress, strain, shear forces, impacts or thermal expansion.

**Vial Guard+Grip™**  
Designed to grab onto walls or other surfaces. Holds level firmly against working surfaces.



**One-Piece Ergonomic Hand Grips**



**Removable eShock Pro™ End Caps**  
Removeable, impact absorbing, accordion-style, molded end caps compress to prevent damage to the level, and allow the user the ability to scribe continuous straight lines into tight corners.

**Accu-Edge2™ Frame Profile**  
Precision-milled working surfaces utilizing **Heavy Duty 6061 T5 Aircraft Aluminum** frame for rigidity & durability. Better materials assure longer level life with greater accuracy, and an improved edge for precise line striking.

